

# COM/COL PROCESS

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1. Visit the SitOnIt Seating or IDEON Textile Compatibility websites to see if your COM/COL textile has already been approved. If your textile is already approved, skip to step 3. If it hasn't been previously approved, go to step 2.
2. Send a 12" x 12" textile swatch to be tested for approval along with a completed COM/COL Test Request Form found on the next page. Allow two business days once your textile is received for the test results to be available on the SitOnIt Seating or IDEON Textile Compatibility websites. Send the textile swatch and form to: SitOnIt Seating/IDEON, Attn: COM Engineer, 6280 Artesia Blvd., Buena Park, CA 90620
3. If the COM/COL swatch is approved, fill out the Customer Upholstery Form located on page 3 and attach with your order.
4. Ship the necessary amount of COM or COL material and the purchase order number to:

SitOnIt Seating/IDEON  
**Attn: COM Engineer**  
6280 Artesia Blvd.  
Buena Park, CA 90620

*For more information, please reference the Price Guide located on the SitOnIt Seating or IDEON websites.*

Please complete one of these forms for each model and/or textile that needs to be tested.

## CONTACT INFORMATION

Dealer \_\_\_\_\_ Contact Name \_\_\_\_\_

Address \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_ Zip \_\_\_\_\_

Phone \_\_\_\_\_ Fax \_\_\_\_\_ Email \_\_\_\_\_

## PRODUCT INFORMATION

Product Name \_\_\_\_\_ Model Number \_\_\_\_\_

## TEXTILE INFORMATION

Manufacturer \_\_\_\_\_ Pattern \_\_\_\_\_ Colorway \_\_\_\_\_

## SHIPPING INFORMATION

The 12" x 12" textile swatch and this form can be sent to:

SitOnIt Seating/IDEON  
**Attention: COM Engineer**  
6280 Artesia Blvd.  
Buena Park, CA 90620

*Please allow two business days once the fabric is delivered for your test results to be available on SitOnIt Seating or IDEON's Textile Compatibility website. If you need further assistance, please contact Customer Experience at (877) 994-3366.*

For all COM/COL orders or standard orders with custom textile upholstery directions, please complete one of these forms for each model and/or textile.

## CONTACT INFORMATION

Dealer \_\_\_\_\_ Contact Name \_\_\_\_\_  
 Address \_\_\_\_\_ City \_\_\_\_\_ State \_\_\_\_ Zip \_\_\_\_\_  
 Phone \_\_\_\_\_ Fax \_\_\_\_\_ Email \_\_\_\_\_

## ORDER INFORMATION

Purchase Order Number \_\_\_\_\_ Sales Order Number \_\_\_\_\_

## PRODUCT INFORMATION

Product Name \_\_\_\_\_ Model Number \_\_\_\_\_ Quantity \_\_\_\_\_

## TEXTILE INFORMATION

Manufacturer \_\_\_\_\_ Pattern \_\_\_\_\_ Colorway \_\_\_\_\_

Total Yardage Shipped (for COM/COL) \_\_\_\_\_

To calculate, reference the product's specification table in the price guide.

## FABRIC DIRECTION

To avoid confusion, you may wish to attach a sample textile with the desired face and direction indicated. Is there a desired top and bottom to the fabric application?

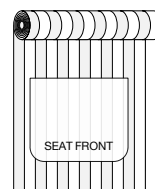
Yes  No

Is the fabric a stripe or two-color plaid?

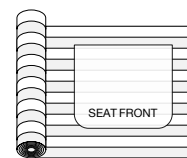
Yes  No

Our standard and rotated fabric directions to the right. Indicate the desired fabric direction for each applicable component in the check boxes below.

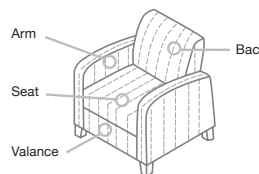
Seat (ottoman side):  Vertical or Off The Roll  Horizontal or Railroaded  
 Back (ottoman top):  Vertical or Off The Roll  Horizontal or Railroaded  
 Arm:  Vertical or Off The Roll  Horizontal or Railroaded  
 Valance:  Vertical or Off The Roll  Horizontal or Railroaded



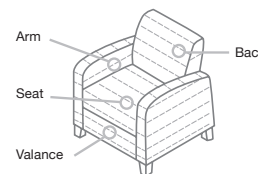
Vertical or Off The Roll



Horizontal or Railroaded



Vertical or Off The Roll

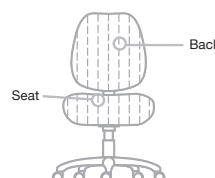


Horizontal or Railroaded

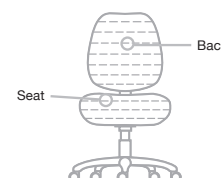
Please attach this form with your order submission.

If you are submitting a COM/COL order, make sure to include your PO# with the textile that you mail to our factory:

SitOnIt Seating/IDEON  
**Attention: COM Engineer**  
 6280 Artesia Blvd.  
 Buena Park, CA 90620



Vertical or Off The Roll



Horizontal or Railroaded

Yardage requirements listed in this document are based on textiles bolts/rolls that are 54" wide. Please contact Customer Experience if goods are a width other than 54"W. Please use the guide below to calculate the percentage of extra upholstery required to cover large repeats.

REPEAT	RAILROADED/HORIZONTAL OR VERTICAL/OFF-THE-ROLL
2 - 3"	10%
3.1 - 5"	15%
5.1 - 7"	20%
7.1 - 10"	27%
10.1 - 14"	40%
14.1 - 20"	60%
20.1 - 27"	70%