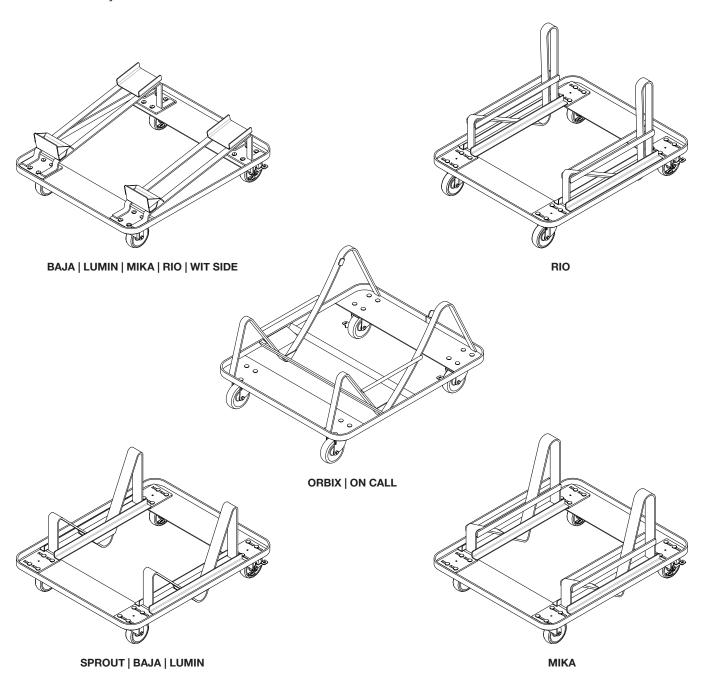
STACKING CART

ASSEMBLY INSTRUCTIONS

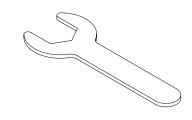
Stacking carts minimize the amount of space needed to store our multipurpose chairs and efficiently help transport several chairs at once. Our stacking carts have 4-inch casters for easy maneuverability and a rugged tubular steel frame that gives them strength and durability.



COMPONENT LIST

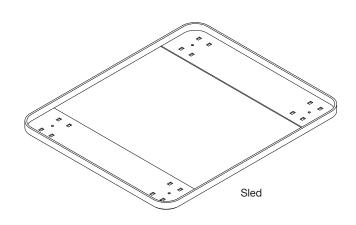
- Support Assembly (2)
- Sled (1)
- Brake Caster (2)
- Swivel Caster (2)
- 5/16"-18 × 15/16" Carriage Bolt (16)
- 5/16"-18 Nylon Lock Nut (16)

REQUIRED TOOLS



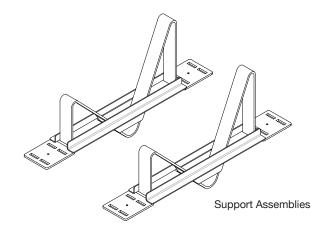
5/16" Box Wrench

COMPONENTS



Brake Casters

Swivel Casters











 $\frac{5}{16}$ "-18 × $\frac{15}{16}$ " Carriage Bolts











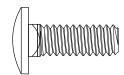






5/16"-18 Nylon Lock Nuts

1:1 SCALE

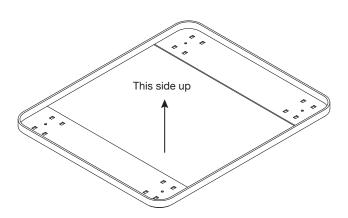


 $\frac{5}{16}$ "-18 × $\frac{15}{16}$ " Carriage Bolt

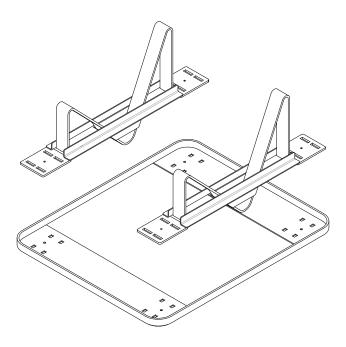


5/16"-18 Nylon Lock Nut

1



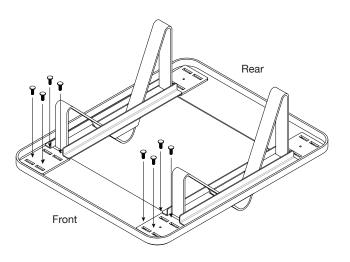
2



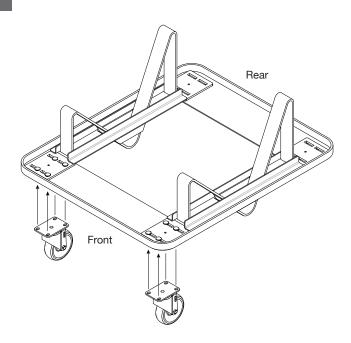
STEPS

- 1. Place sled on a firm, flat surface.
- 2. Place both support assemblies onto the sled and align them with the hole pattern. Ensure support assemblies are spaced symmetrically and appropriately for the chair you wish to stack.

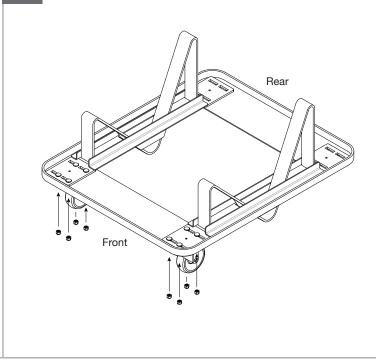
3



4



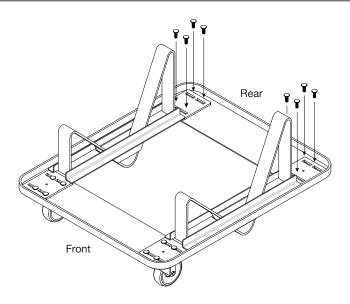
5



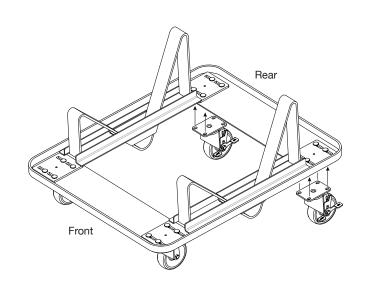
STEPS

- 3. Lift the sled and support assemblies, then insert four $\frac{5}{16}$ "-18 × $\frac{15}{16}$ " carriage bolts at the front of each support assembly.
- 4. Attach the swivel casters to the front of the sled by inserting the carriage bolts into the swivel casters.
- 5. Using a $\frac{5}{16}$ " box wrench, secure the swivel casters by threading a $\frac{5}{16}$ "-18 nylon lock nut onto each carriage bolt.

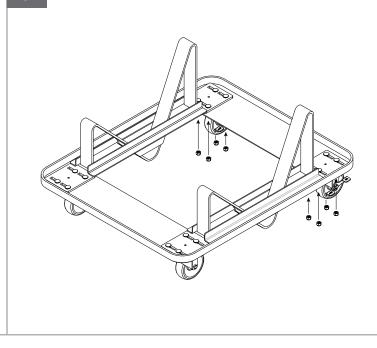
6



7



8



STEPS

- 6. Lift the sled and support assemblies, then insert four $\frac{5}{16}$ "-18 × $\frac{15}{16}$ " carriage bolts at the rear of each support assembly.
- 7. Attach the brake casters to the rear of the sled by inserting the carriage bolts into the brake casters.
- 8. Using a $\frac{5}{16}$ " box wrench, secure the brake casters by threading a $\frac{5}{16}$ "-18 nylon lock nut onto each carriage bolt.