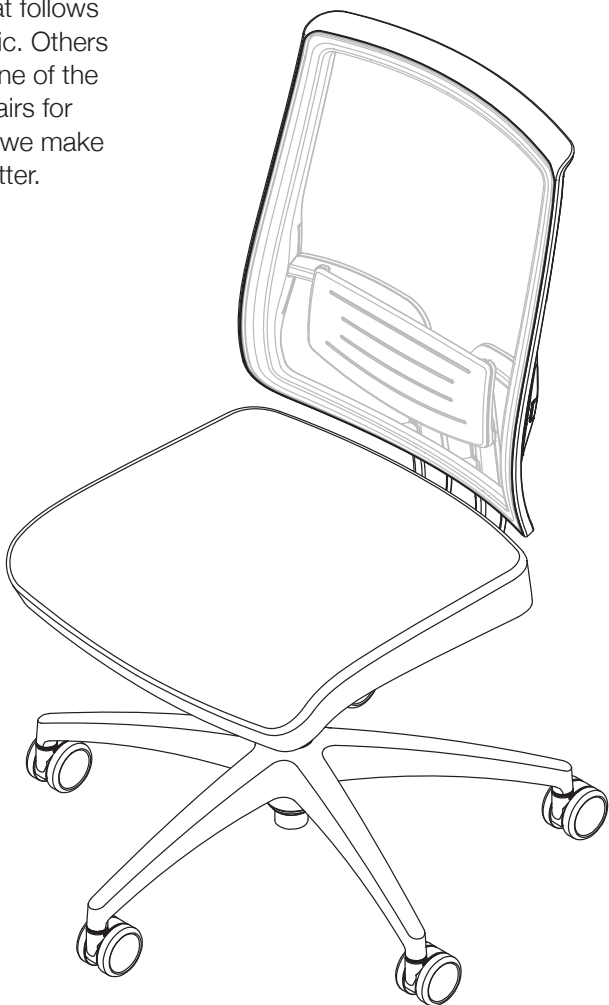


Focus 2.0

MESH BACK TASK CHAIR AND STOOL AND POLYMER BACK TASK CHAIR ASSEMBLY INSTRUCTIONS

Focus reimagined.

Updated. Upgraded. Up to any task. There's a legacy that follows Focus. Some call it classic. Others say it's iconic. It's been one of the industry's best-selling chairs for 10+ years—and it's time we make something great even better.

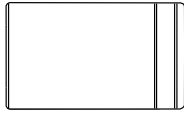


Read the entire instruction manual before you start installation and assembly. If you have any questions regarding any of the instructions or warnings, please contact your local distributor for assistance.

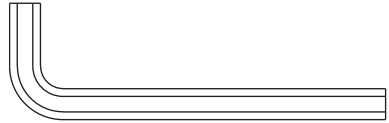
To report any issues with this product, contact our customer experience team at: (888) 274-8664 or sitonit@exemplis.com.

Recommended Tools

- 1/2" Hex Socket
- 1/4" Hex L-Key



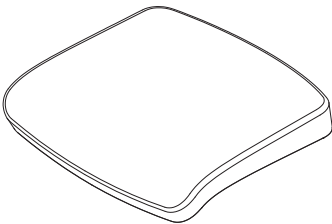
1/2" Hex Socket



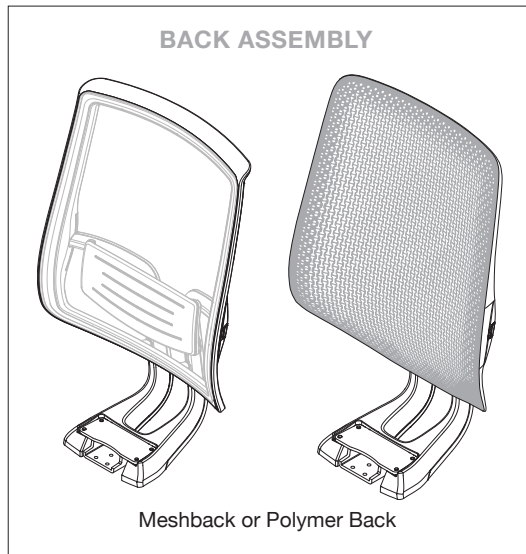
1/4" Hex L-Key

Parts: Seat and Back

- Seat Assembly
- Back Assembly



Seat Assembly

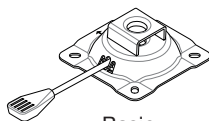


Meshback or Polymer Back

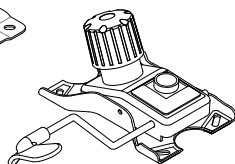
Parts: Mechanism

- Swivel-Tilt or Basic Mechanism (1)

- $\frac{5}{16}$ " \times $1\frac{1}{2}$ " Screw (4)
- 0.317" Washer (4)



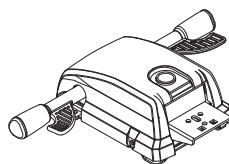
Basic
Mechanism



Swivel-Tilt
Mechanism

- Enhanced Synchro Mechanism With Optional Seat-Depth Adjustment (1)

- $\frac{5}{16}$ " \times $\frac{3}{4}$ " Screw (3)
- 0.317" Washer (3)

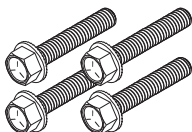


Enhanced Synchro
Mechanism

SWIVEL-TILT OR BASIC



0.317" Washers

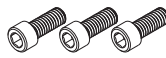


$\frac{5}{16}$ " \times $1\frac{1}{2}$ " Screws

ENHANCED SYNCHRO



0.317" Washers



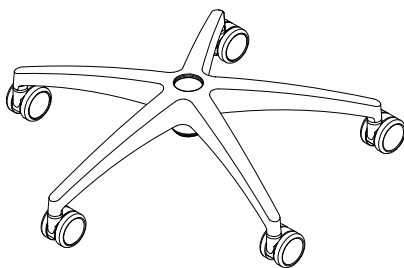
$\frac{5}{16}$ " \times $\frac{3}{4}$ " Screws

Parts: Base

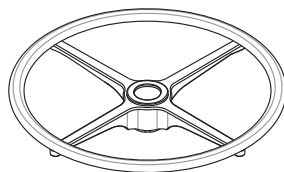
- Base Assembly (1)
- Cylinder (1)
- Foot Ring (1, Optional, For Mesh Back Stool Only)



Cylinder



Base Assembly

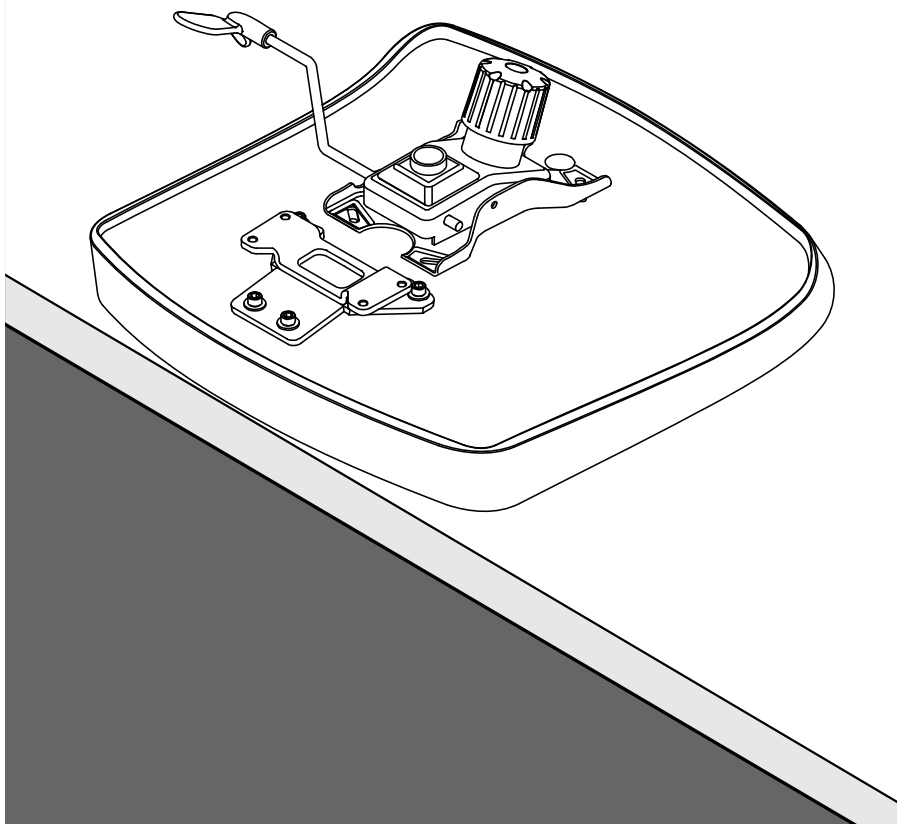


Foot Ring

Step 1: Place seat/mechanism assembly on a firm, flat elevated surface.

Swivel-tilt mechanism or basic mechanism

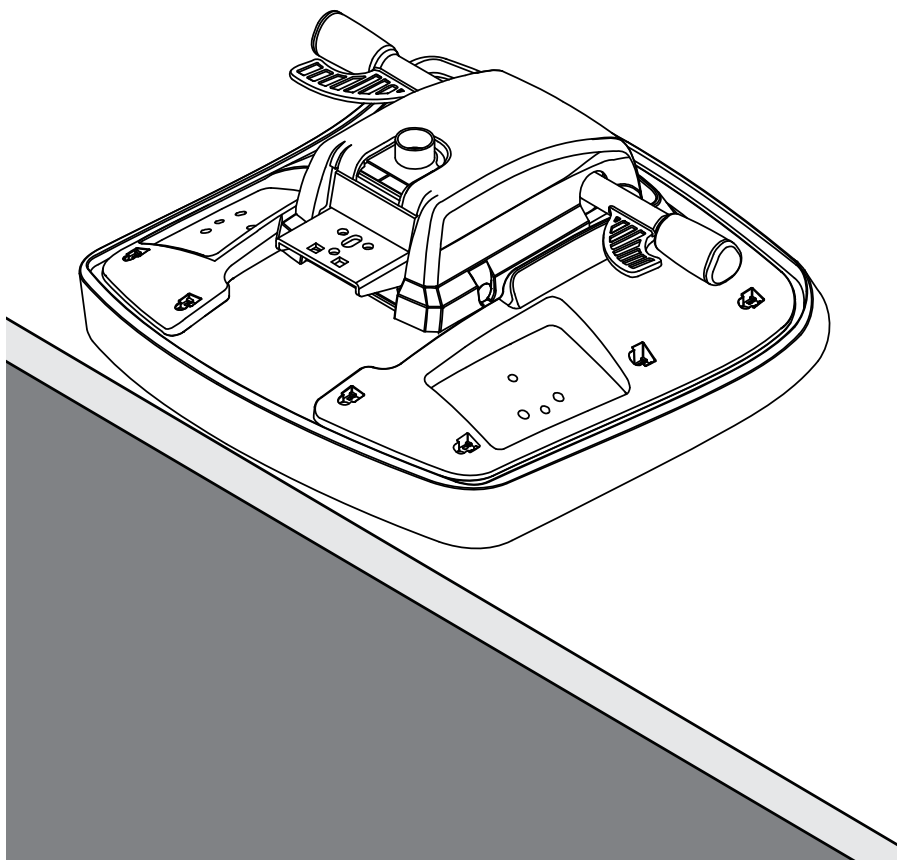
The the chair's shipping box
or a sturdy table may be
used for this step.



Step 1: Place seat/mechanism assembly on a firm, flat elevated surface.

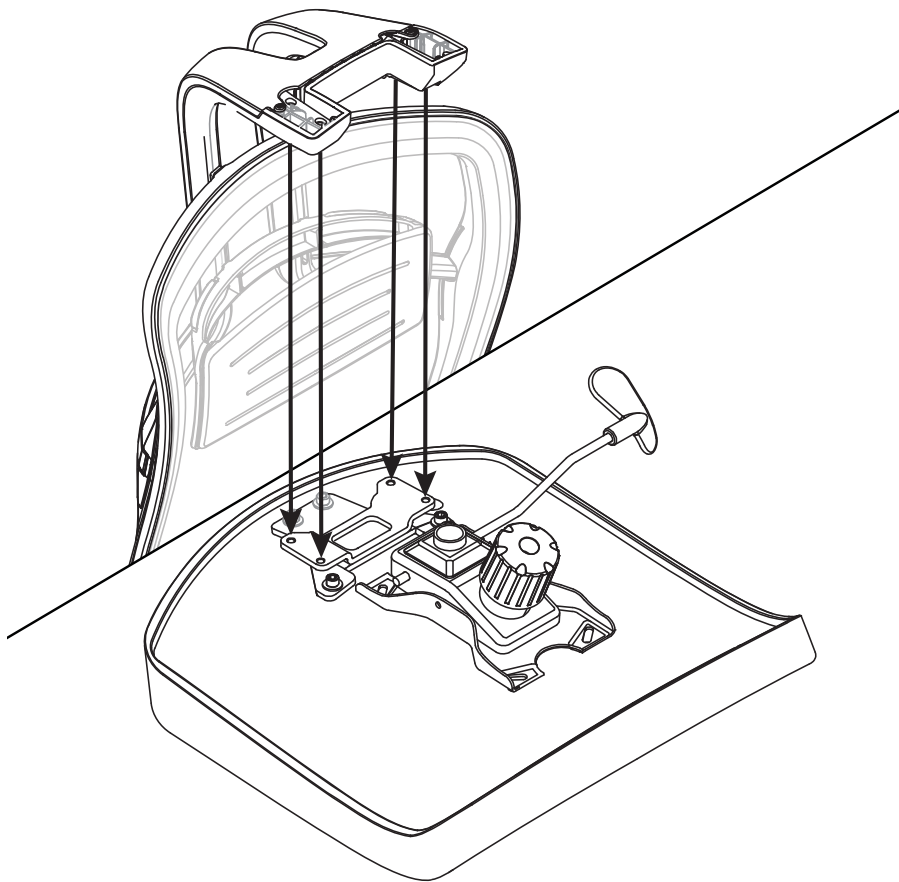
Enhanced synchro mechanism

The the chair's shipping box
or a sturdy table may be
used for this step.



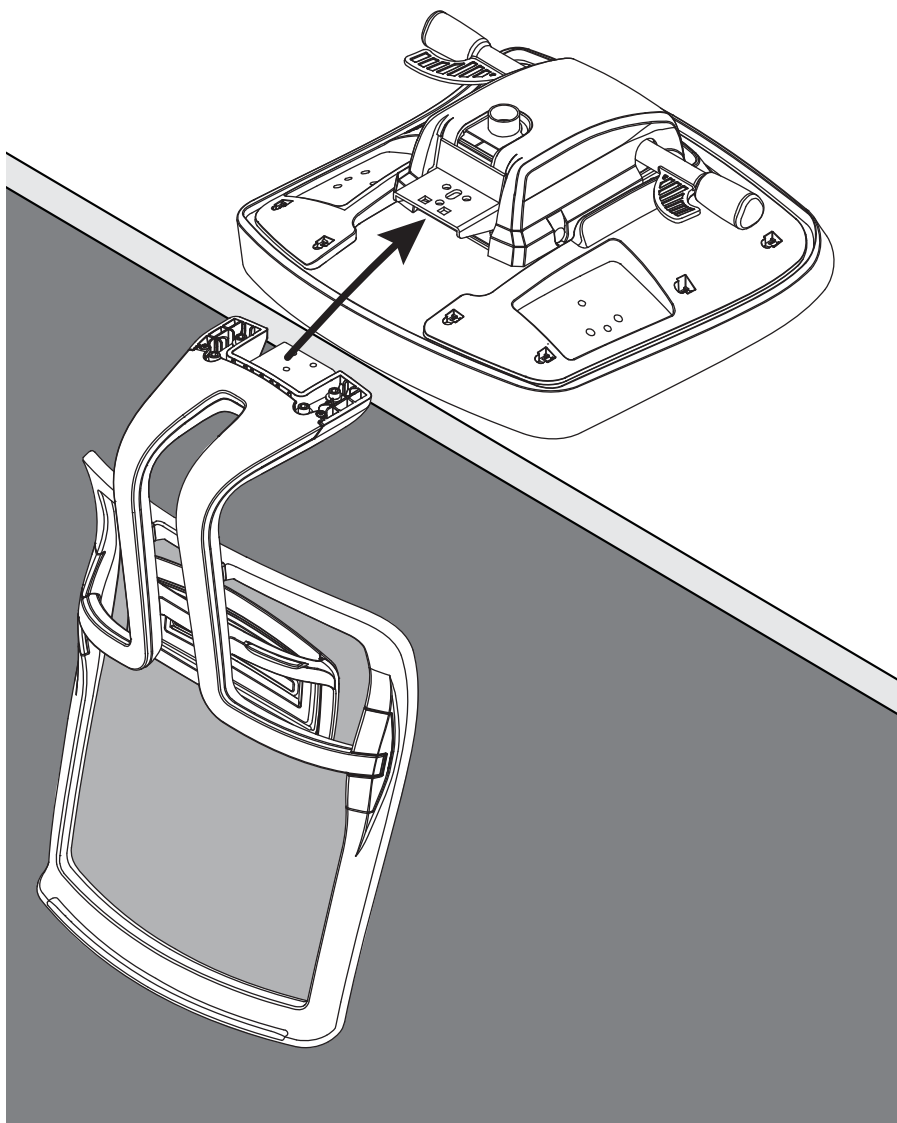
Step 2: Align the Y-support on top of the mechanism.

Swivel-tilt mechanism or basic mechanism



Step 2: Slide the Y-support into the mechanism and align it with the hole pattern.

Enhanced synchro mechanism

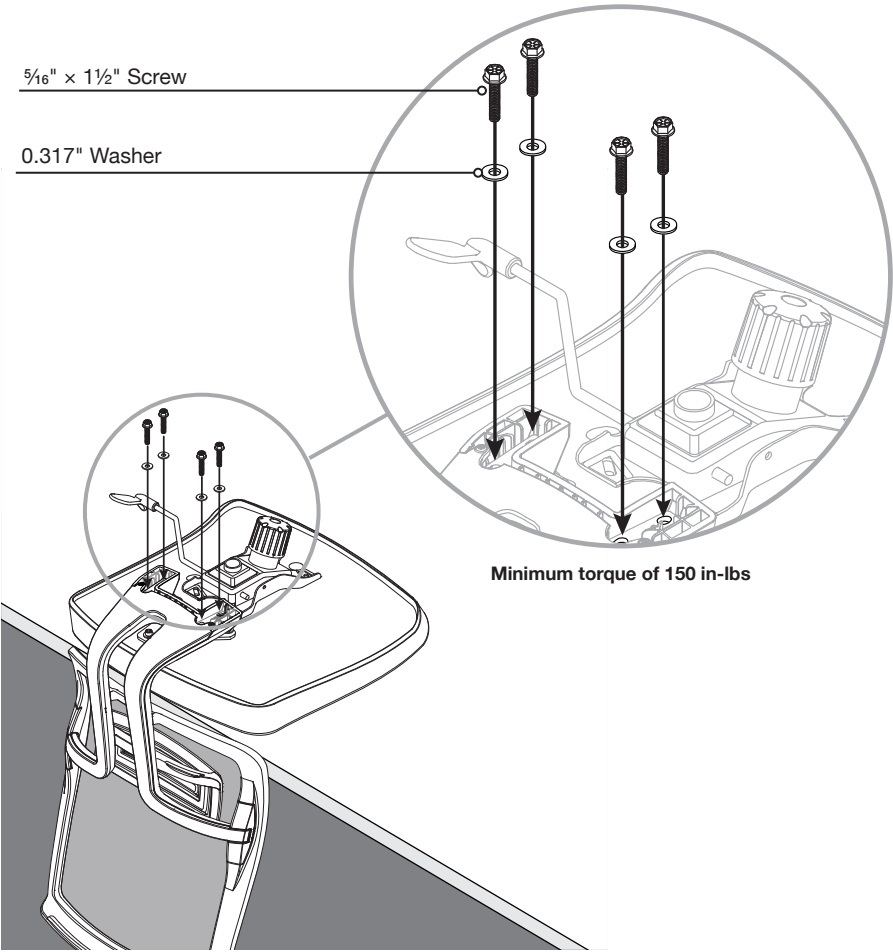


Step 3: Secure the back assembly to the mechanism.

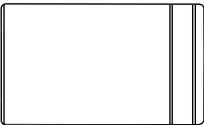
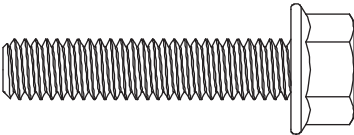
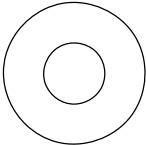
Swivel-tilt mechanism or basic mechanism

5/16" x 1 1/2" Screw

0.317" Washer



Minimum torque of 150 in-lbs

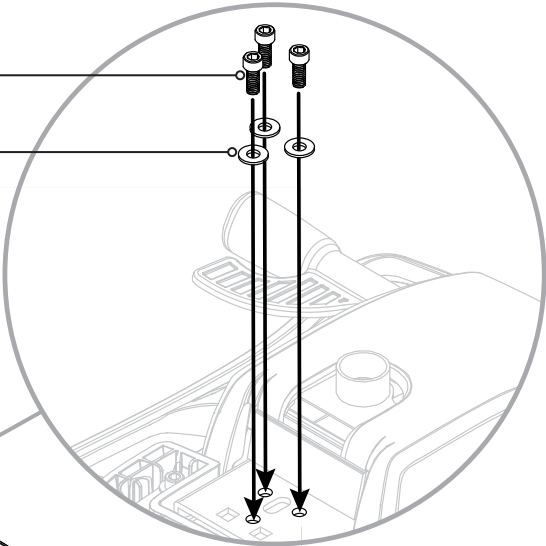
TOOLS	1:1 HARDWARE	
		
1/2" Hex Socket	5/16" x 1 1/2" Screw	0.317" Washer

Step 3: Secure the back assembly to the mechanism.

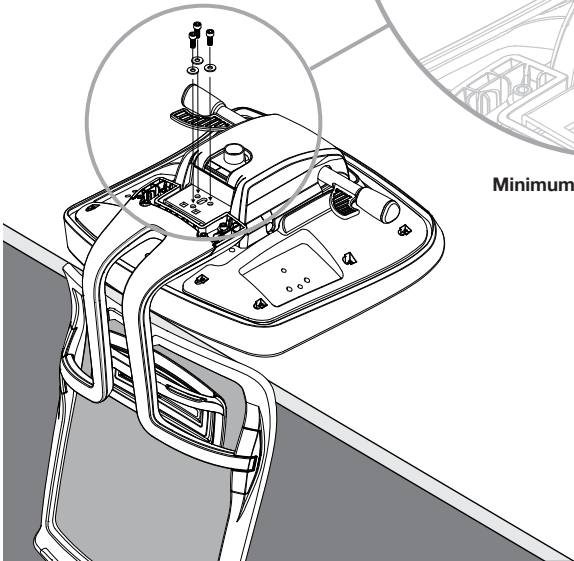
Enhanced synchro mechanism

5/16" x 3/4" Screw

0.317" Washer



Minimum torque of 150 in-lbs

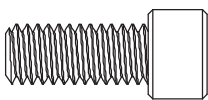


TOOLS

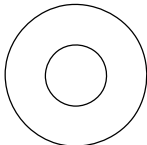


1/4" Hex L-Key

1:1 HARDWARE

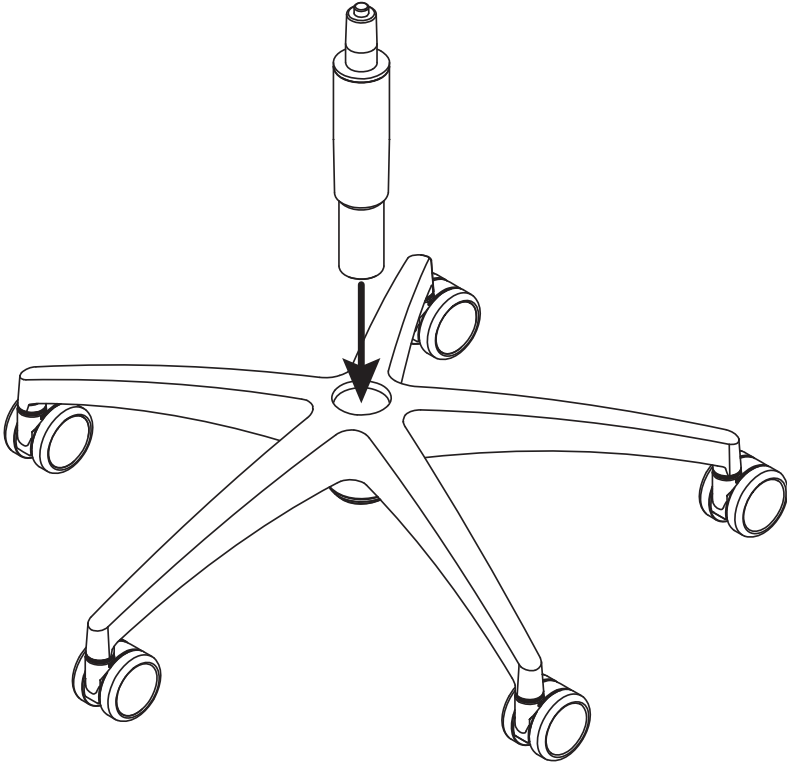


5/16" x 3/4" Screw



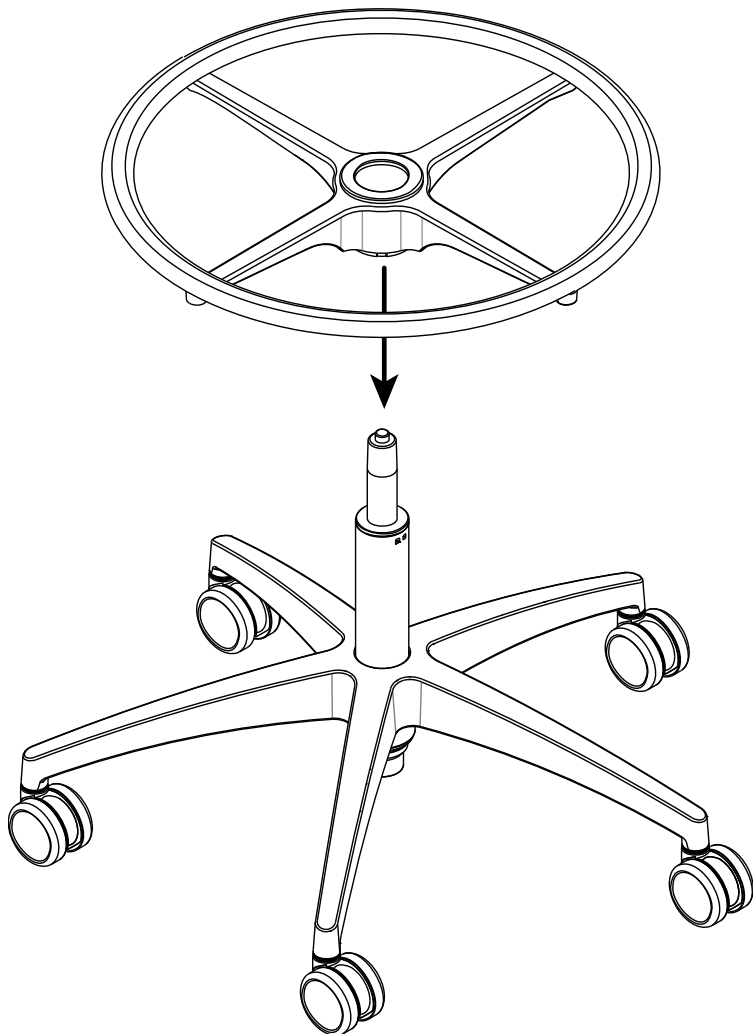
0.317" Washer

Step 4: Insert the cylinder into the base and press down to seat it.



Step 5: Remove the protective spacer under the stool ring and slide the cylinder into the base. Push down to seat it.

Optional. Mesh back only.



Step 6: Align the seat assembly with the cylinder and push until seated

The cylinder is seated correctly when you can lift the chair and the cylinder stays attached to the seat assembly.

