

Focus

ASSEMBLY INSTRUCTIONS

Experience something so comfortable it hardly ever crosses your mind—from the moment you sit down until it's time to head home. Our bestselling seating solution works just about anywhere you need thanks to a wider back frame, extra-deep seat and almost endless options to customize.

Our signature dual-curve frame takes its cues from modern, industrial design while also reinforcing key points of contact, so your back is optimally supported throughout the day.



FOCUS ASSEMBLY INSTRUCTIONS

COMPONENT LIST

Enhanced Synchro Mechanism

- $\frac{3}{8}$ " x $1\frac{1}{4}$ " Carriage Bolt (3)
- $\frac{3}{8}$ " Nuts (3)
- Seat Assembly (1)
- Back Assembly (1)
- Base Assembly (1)
- Cylinder (1)

Basic Mechanism

- $\frac{5}{16}$ " x 1" Screw (7)
- $\frac{5}{16}$ " Washer (7)
- Seat Assembly (1)
- Back Assembly (1)
- Base Assembly (1)
- Cylinder (1)
- Optional Stool Base Foot Ring (1)

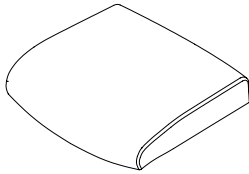
Swivel Tilt Mechanism

- $\frac{5}{16}$ " x 1" Screw (7)
- $\frac{5}{16}$ " Washer (7)
- Seat Assembly (1)
- Back Assembly (1)
- Base Assembly (1)
- Cylinder (1)

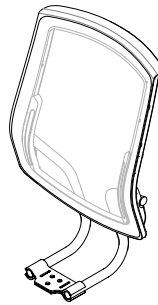
Knee Tilt Mechanism

- $\frac{5}{16}$ " x 1" Screw (7)
- $\frac{5}{16}$ " Washer (7)
- Seat Assembly (1)
- Back Assembly (1)
- Base Assembly (1)
- Cylinder (1)

COMPONENTS



Seat Assembly

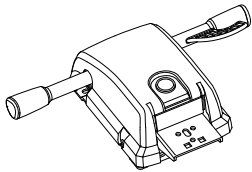


Back Assembly

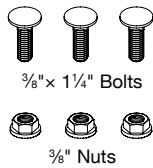
MECHANISM

(Mechanism will come attached to seat. Hardware kit is packaged separately.)

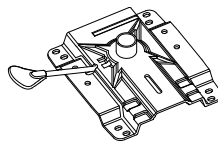
Enhanced Synchro Mechanism



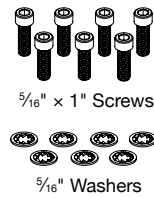
HARDWARE KIT



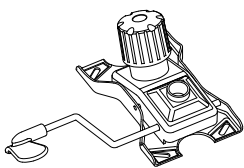
Basic Mechanism



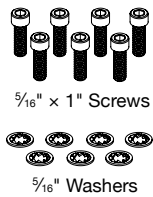
HARDWARE KIT



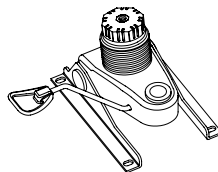
Swivel Tilt Mechanism



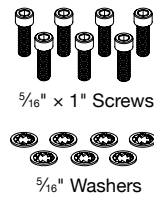
HARDWARE KIT



Knee Tilt Mechanism



HARDWARE KIT

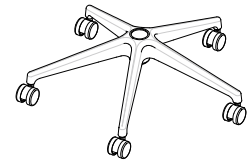


BASE

Task Chair Base Option



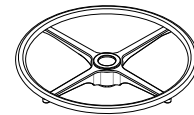
Cylinder



Base Assembly

OR

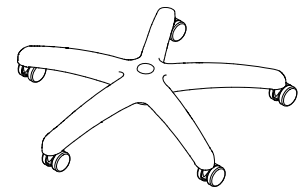
Stool Base Option



Foot Ring

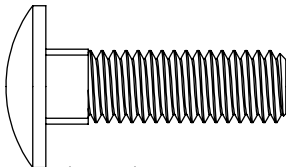


Cylinder

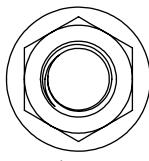


Base Assembly

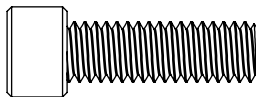
1:1 SCALE



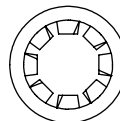
$\frac{3}{8}$ " x $1\frac{1}{4}$ " Carriage Bolt



$\frac{3}{8}$ " Nut

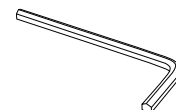


$\frac{5}{16}$ " x 1" Screw

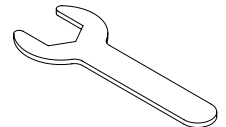


$\frac{5}{16}$ " Washer

REQUIRED TOOLS



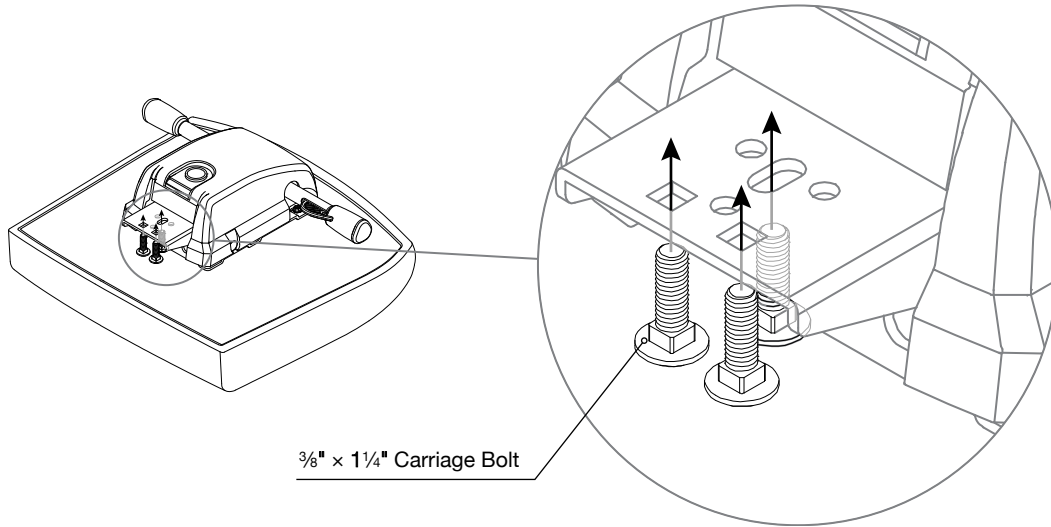
$\frac{1}{4}$ " Hex L-Key



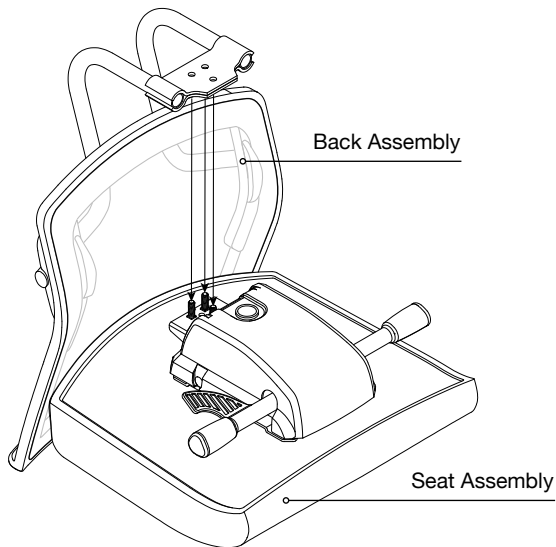
$\frac{9}{16}$ " Wrench

FOCUS ASSEMBLY INSTRUCTIONS

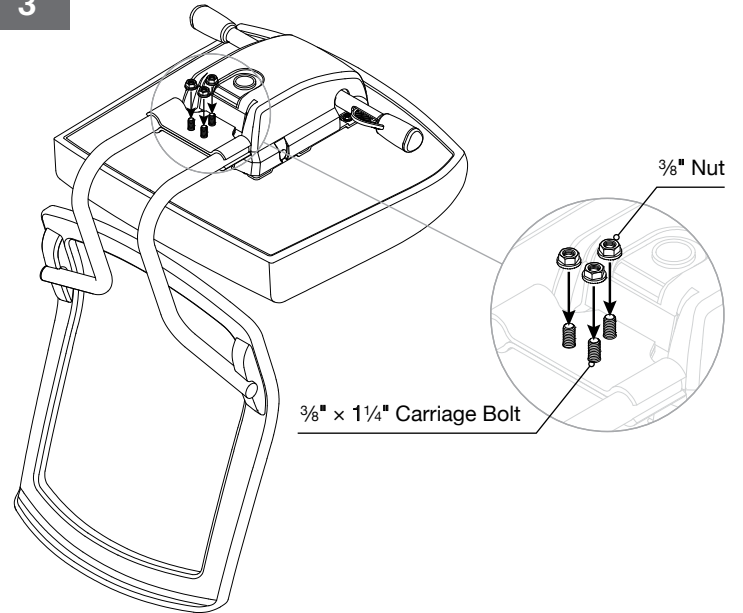
1 ENHANCED SYNCHRO MECHANISM



2



3

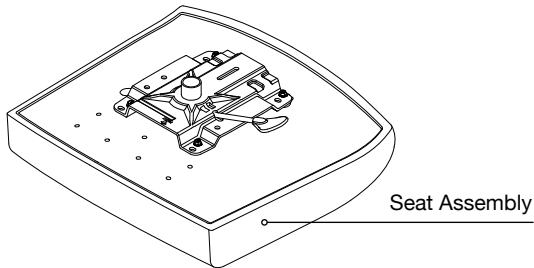


STEPS

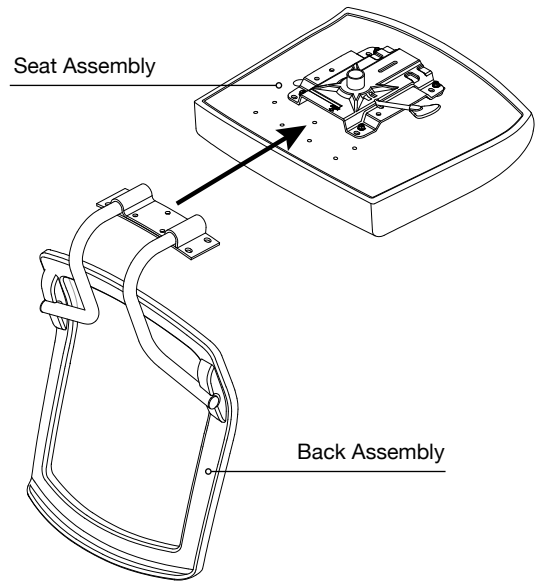
1. Place seat/mechanism assembly on a firm, flat surface. Insert three $\frac{3}{8}'' \times 1\frac{1}{4}''$ carriage bolts.
2. Locate back assembly over the seat assembly hole pattern and align the bolts.
3. Secure back assembly by tightening three $\frac{3}{8}''$ nuts using a $\frac{9}{16}''$ wrench to a minimum torque of 180 in-lb.

FOCUS ASSEMBLY INSTRUCTIONS

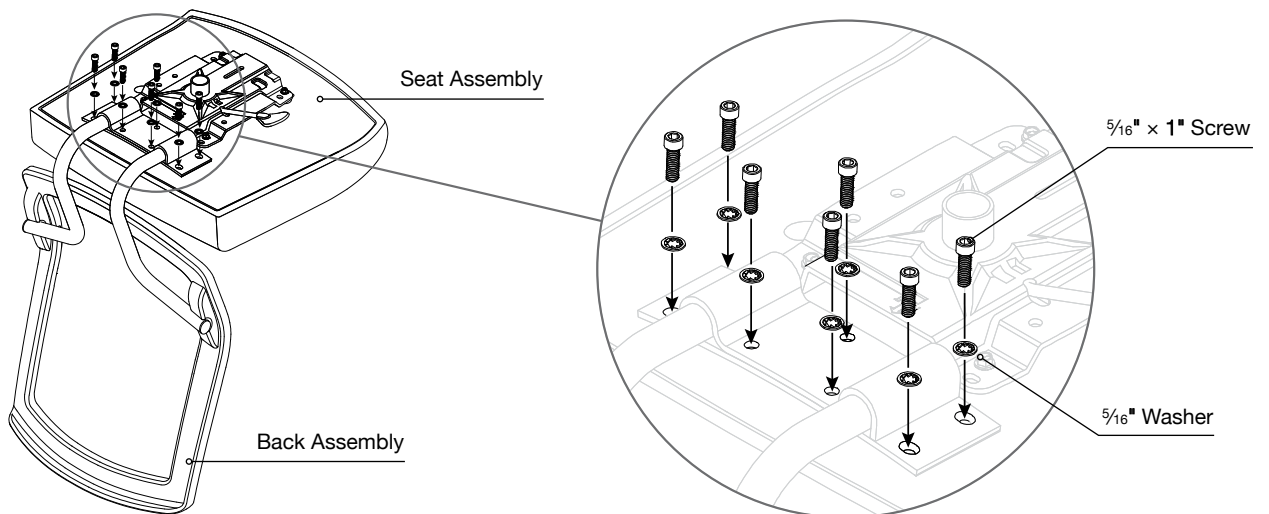
1 BASIC, SWIVEL TILT, OR KNEE TILT MECHANISM



2



3

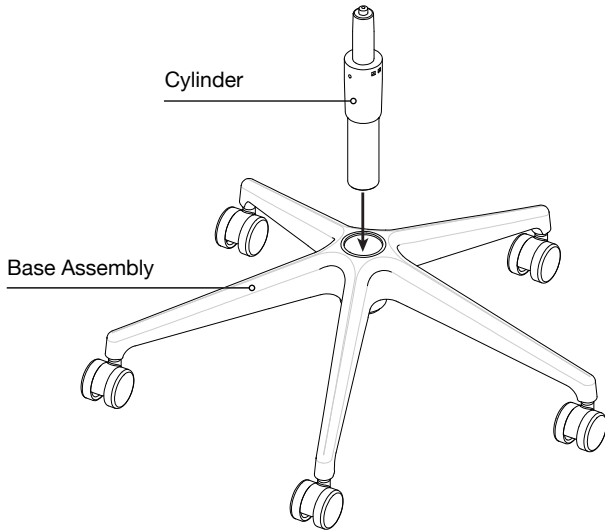


STEPS

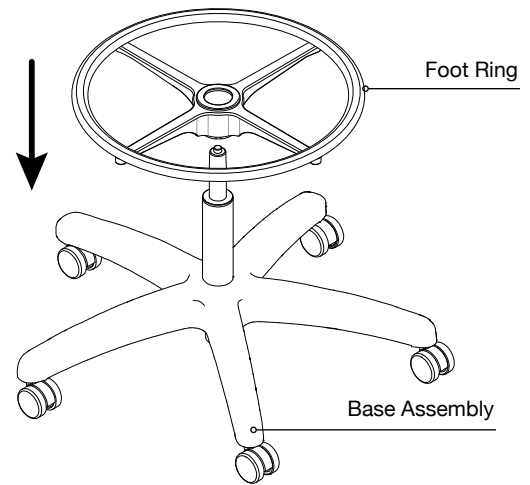
1. Place seat/mechanism assembly on a firm, flat surface.
2. Place back assembly over hole pattern.
3. Secure back assembly by tightening seven $\frac{5}{16}$ " x 1" screws and seven $\frac{5}{16}$ " washers using a $\frac{1}{4}$ " hex L-key to a minimum torque of 150 in-lb.

FOCUS ASSEMBLY INSTRUCTIONS

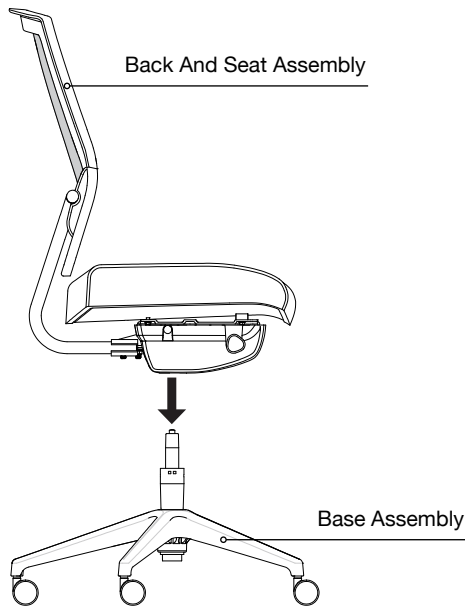
1



2



3



STEPS

1. Slide the cylinder into the center of the base assembly and give it a push to seat it into position.
2. For stool version: Slide the foot ring over the cylinder until it is in the desired position. Follow the instructions in the foot ring package to tighten into place.
3. With the base assembly sitting on the floor, firmly hold the seat and back assembly, align the mechanism's cylinder mounting hole with the top of the cylinder and push in place until seated. The cylinder is seated when you can lift the chair and the cylinder stays attached to the mechanism.